

E 1540.8-97 continued 2-17-93

Low CGCT Polymer Evolution - Shunk Bay off shore

Structure

V-1 control 3651 - 3649 - 3651

V-5 3651 - 3649 - 90/10 Blends

V-8

0

XUR 2A37 / 97.06

3651 - 3649 -

V-6 3651 - 3649 - 80/20

XUR
2A37 / 97.06

V-7 3651 - 3649 - 80/20 97.06

107. 319.92

107. 2A37

Out	Rpm	amp	Press	Temp
Est 4	85	3	5300	400 °F

C	143	15.7	800	312
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From	V-1			
V-5	14	42	5500	430 °F
V-6	17	42	5500	430 °F
V-7	25	33	4600	430 °F
V-8	25	35	4900	430 °F

	V-1	V	V-6	V-7
PLH Temp	210	210	210	210
PLH Speed	21	21	21	21
SC Temp	50	50	55	52
SC Speed	17.7	17.7	17.5	17.5
Film Width	3 1/2	3 1/2	3 1/2	3 1/2
Film Width	12 5/8"	12 5/8"	13"	14 1/2"
Collapsing	43	43	43	43

Comments:

V-5 Film looks OK (Optics)

V-6 Film Optics look good better than V-5

V-7 " " " "

V-8 " " " "

Fayer Notes

V-5	237	206	240
78		66	82
42		32	53
110		106	105
65	228	227	252
92		58	76
123		95	54
			121

AUG 237

79

58

110